# Fundamentals of Warehouse Design

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#### Warehouse Design









## Determine PQRST

1





# Map Current & Future Capabilities & Capacities







#### Establish Cube Utilization







# List Out Product Handling Requirements & MHEs







### Fixed or Floating Location







## Determine Levels of Storage







### Define Storage Density







### Define Storage Consolidation Level and Positions







## Determine Aisle Spaces







### Prepare Warehouse Functional Specification Document







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